



Saffire LX-I changing hand field procedure

To change the hand of Saffire LX-I the following procedure must be performed:

1. Changing lever hand

Remove 4x screws holding the lever support assembly to the base plate assembly, see Figure 1

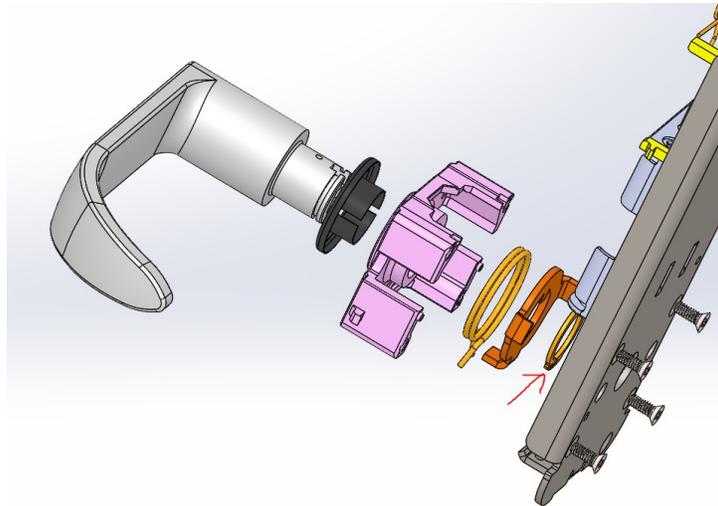


Figure 1

Remove the retaining ring, see Figure 2

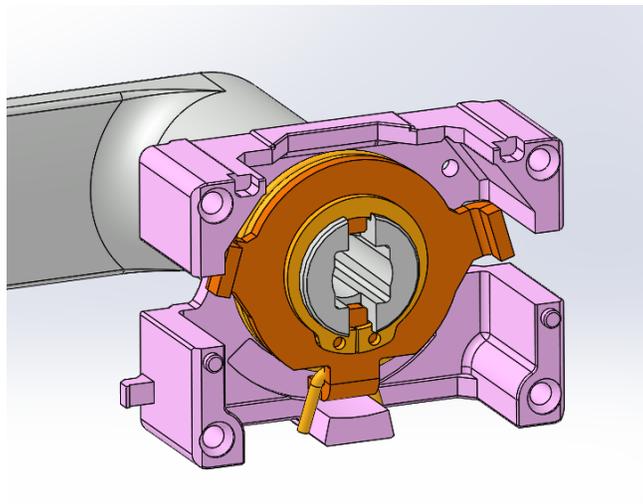


Figure 2

Once the retaining has been removed all the component will come apart.

While maintaining all other component in their respective position and orientation, rotate the handle 180° and reassemble the lever support assembly, Figure 3.

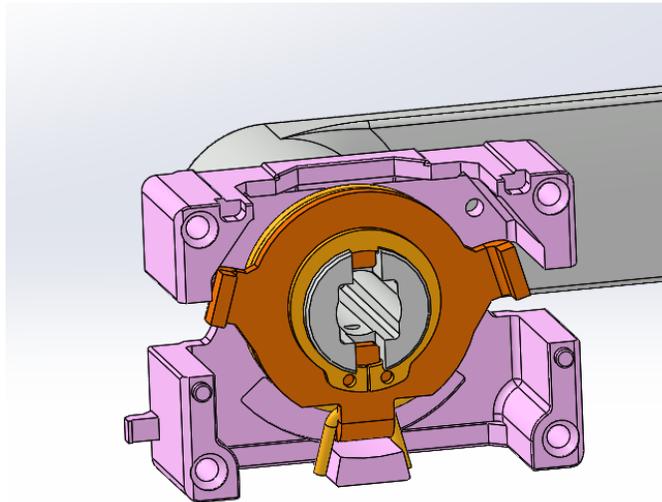


Figure 3

Depending of the requirement Left hand to Right or vice versa, Figure 2 & Figure 3 could be reverse.

2. Changing hand on Back plate and Chassis assembly

Disconnect the torsion spring, see Figure 4

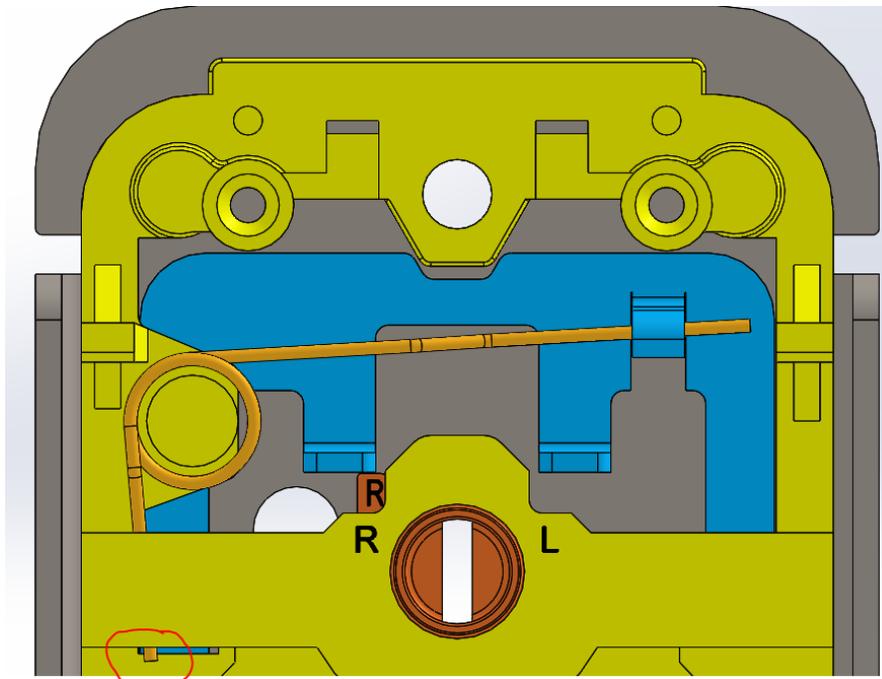


Figure 4

Unscrew the Chassis assembly from the back plate, see Figure 5

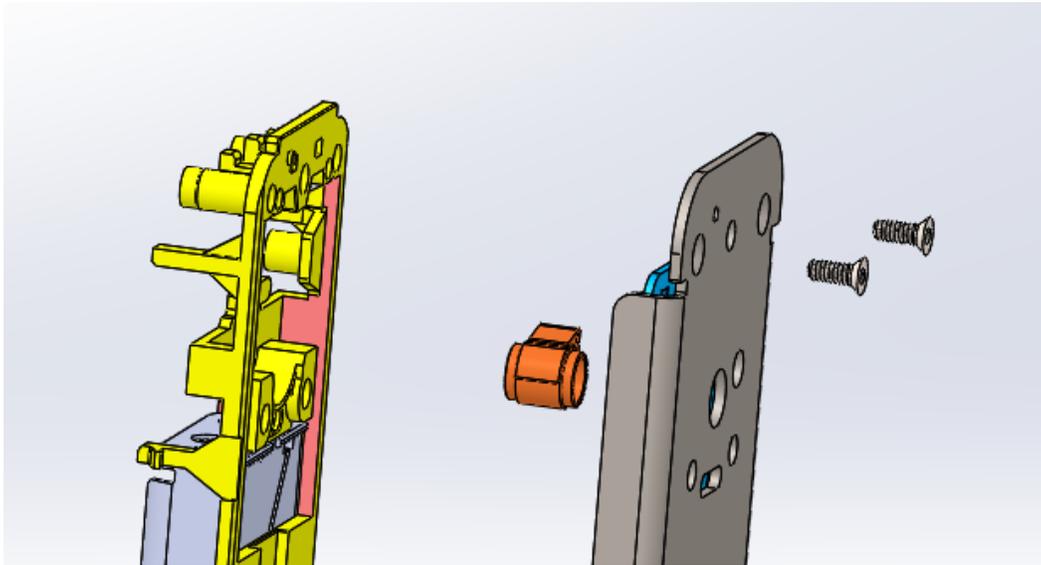


Figure 5

Rotate the came from as shown on Figure 6 & Figure 7

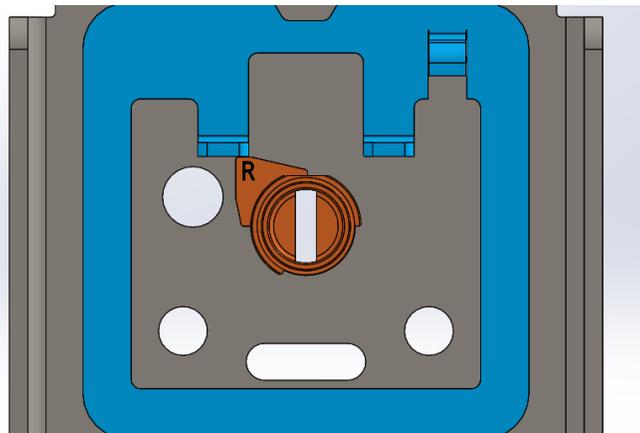


Figure 6

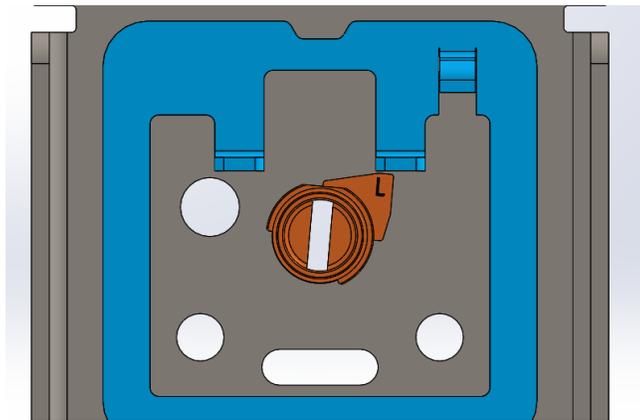


Figure 7

Re-assemble the Chassis assembly to the Back plate as shown on Figure 8

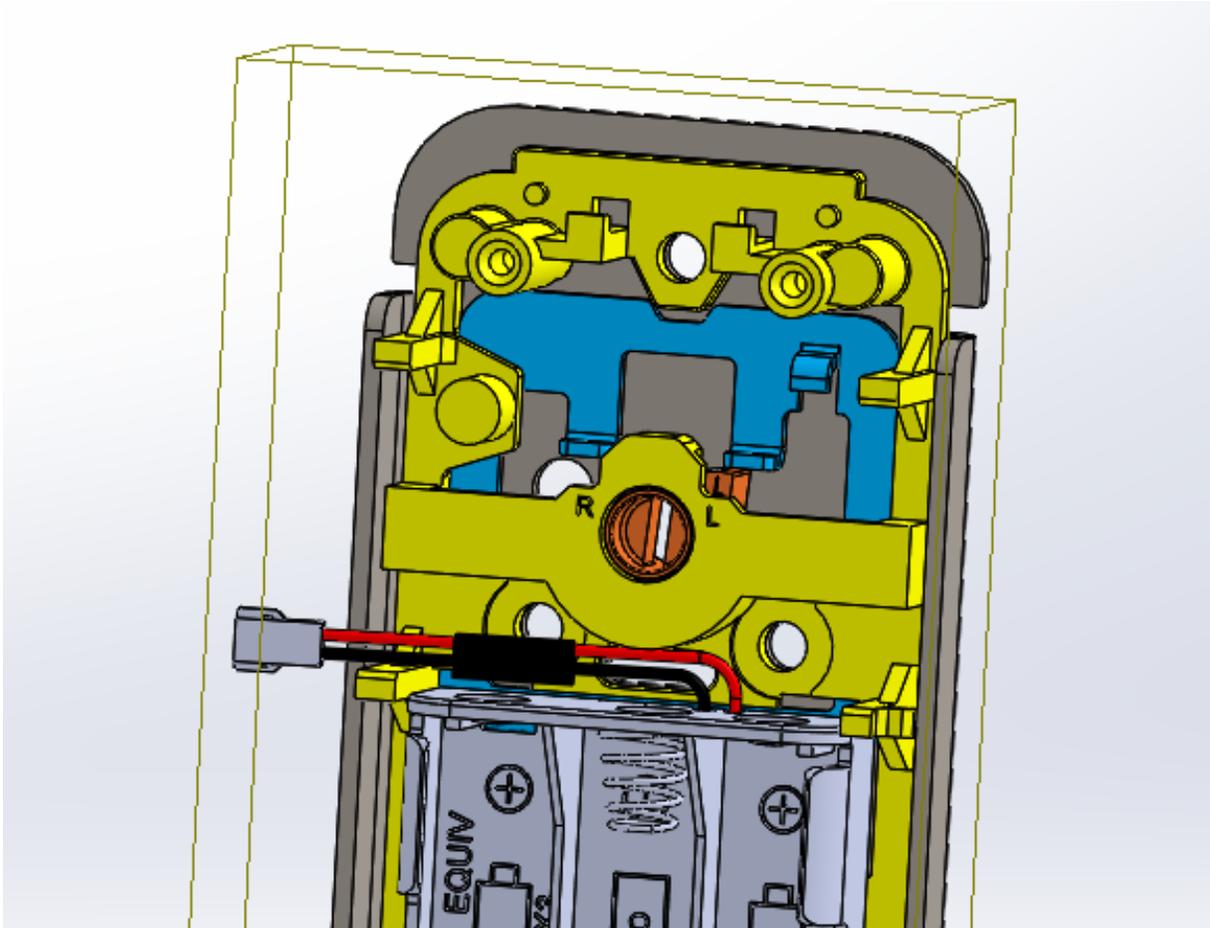


Figure 8

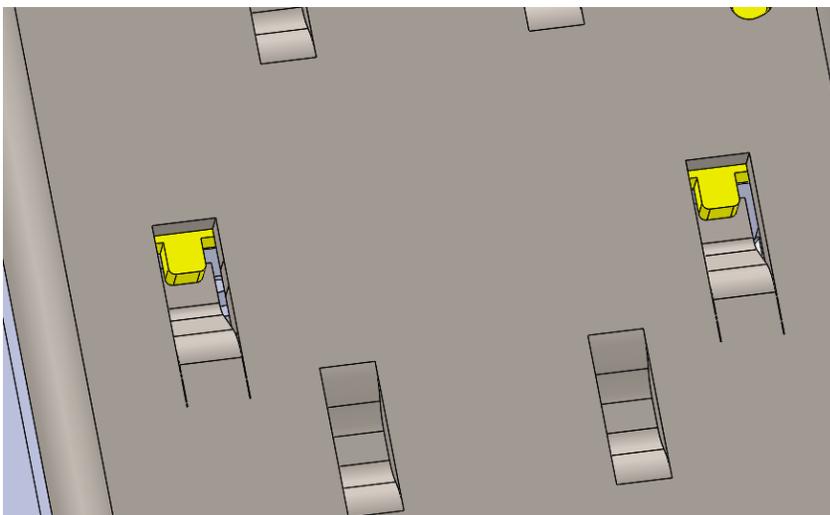


Figure 9

Re-assemble the Lever assembly to the Chassis and back plate assembly, see Figure 10. Reconnect the torsion spring and make sure the lower leg is in its proper position, see Figure 4

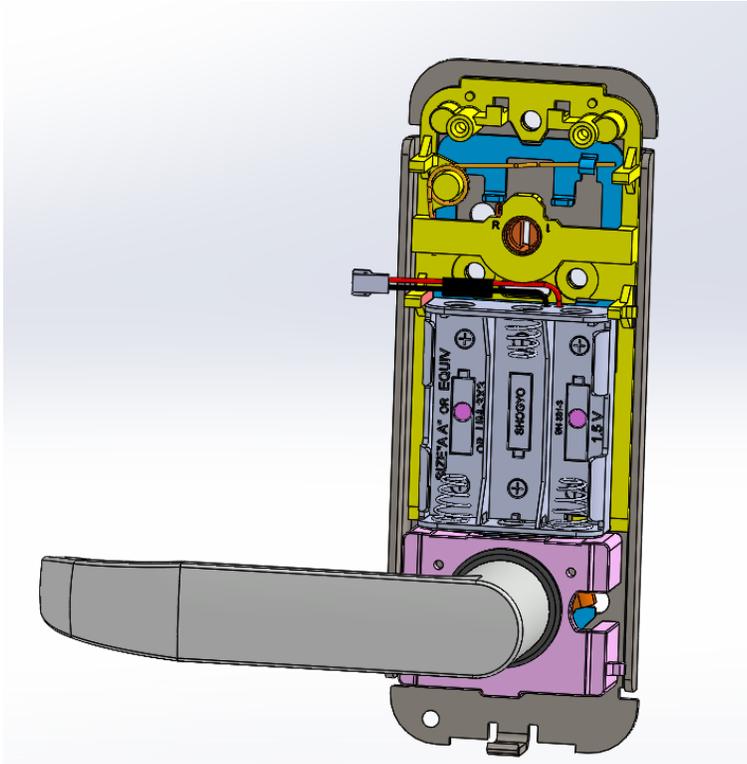


Figure 10

After assembly completion, power cable shall be hook as per Figure 11

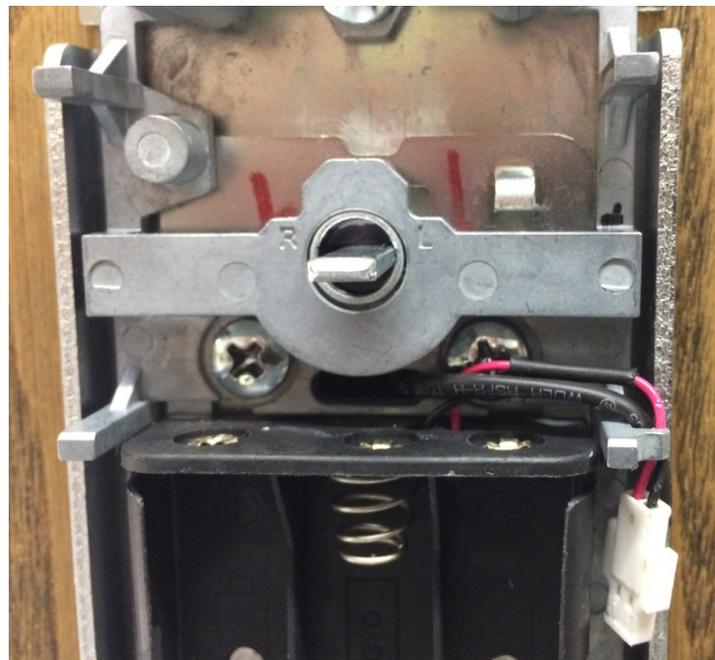


Figure 11

For more detail please see drawing AD-515853 & AD-515854

3. Rose and lever assembly

